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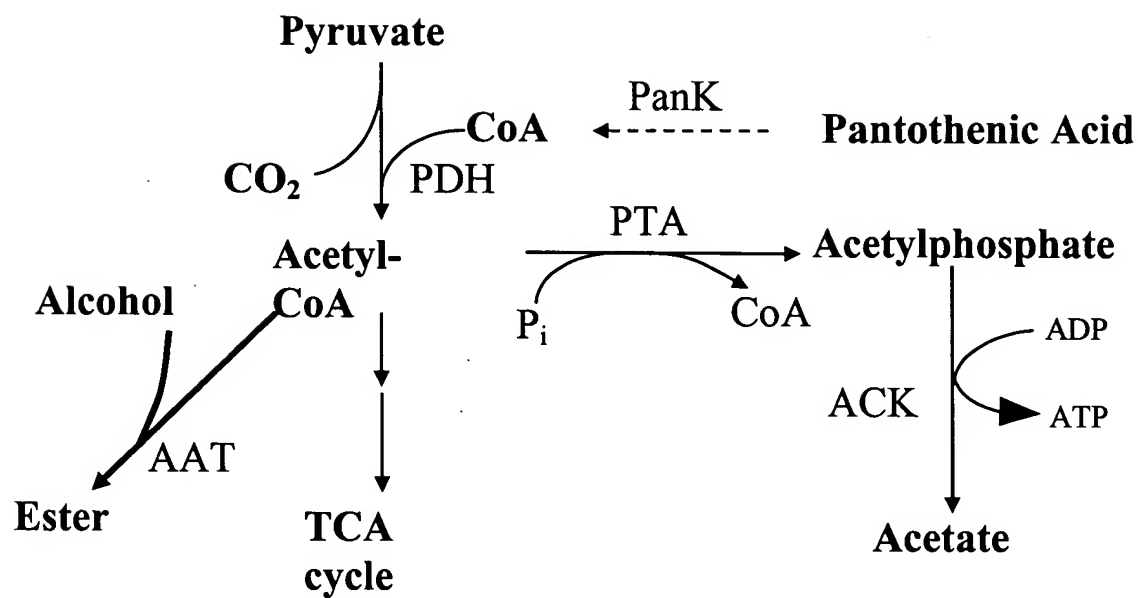
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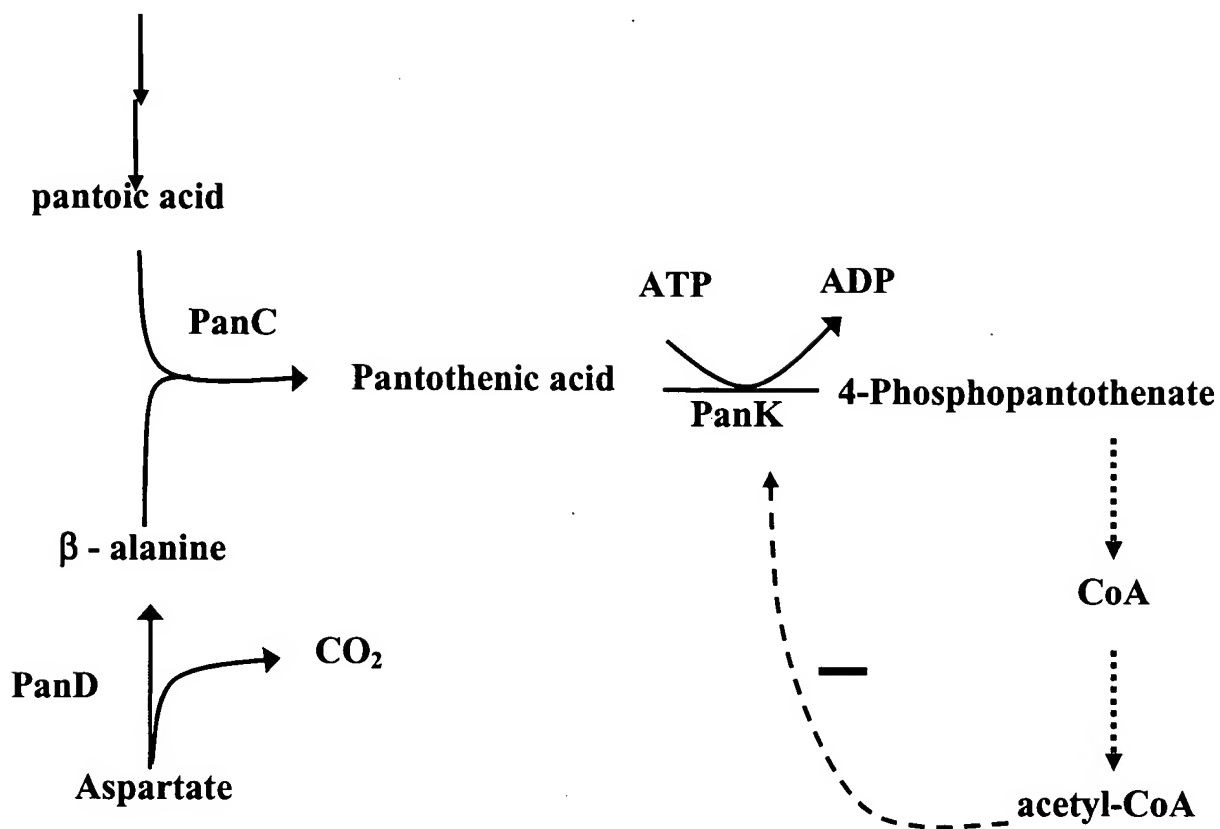
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**FIG. 1**

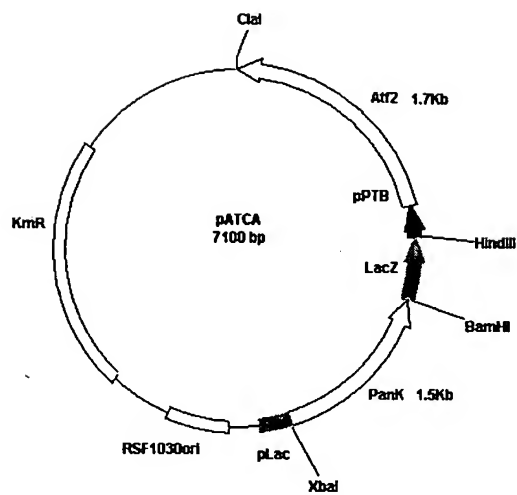
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$\alpha$  - ketoisovaleric acid



**FIG. 2**

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**FIG. 3**

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Metabolite Concentrations in Batch Reactor with LB medium

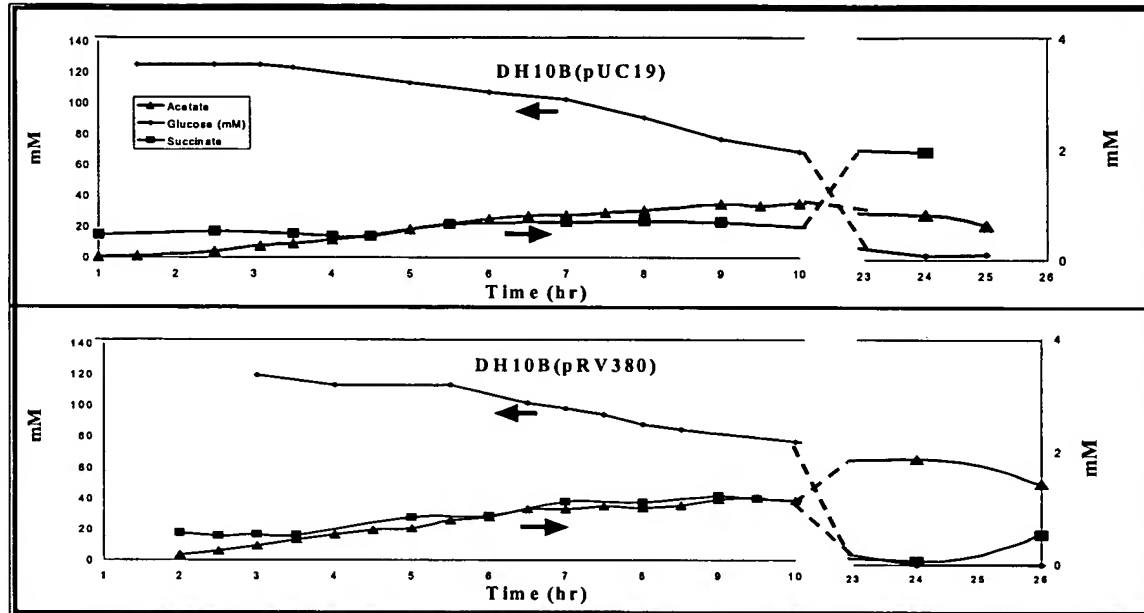


FIG. 4

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CoA/Acetyl-CoA in Batch Reactor with M9 medium

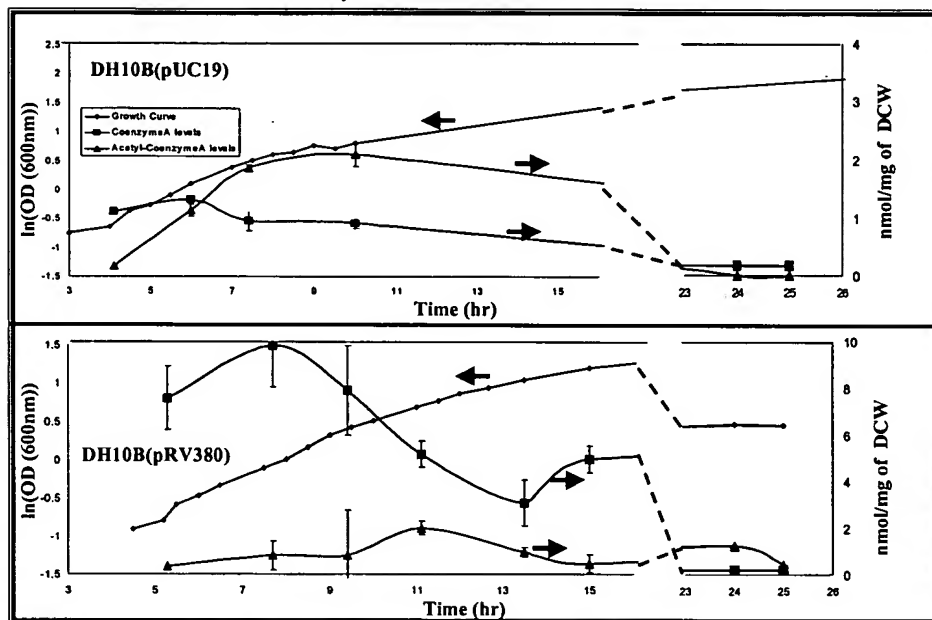


FIG. 5

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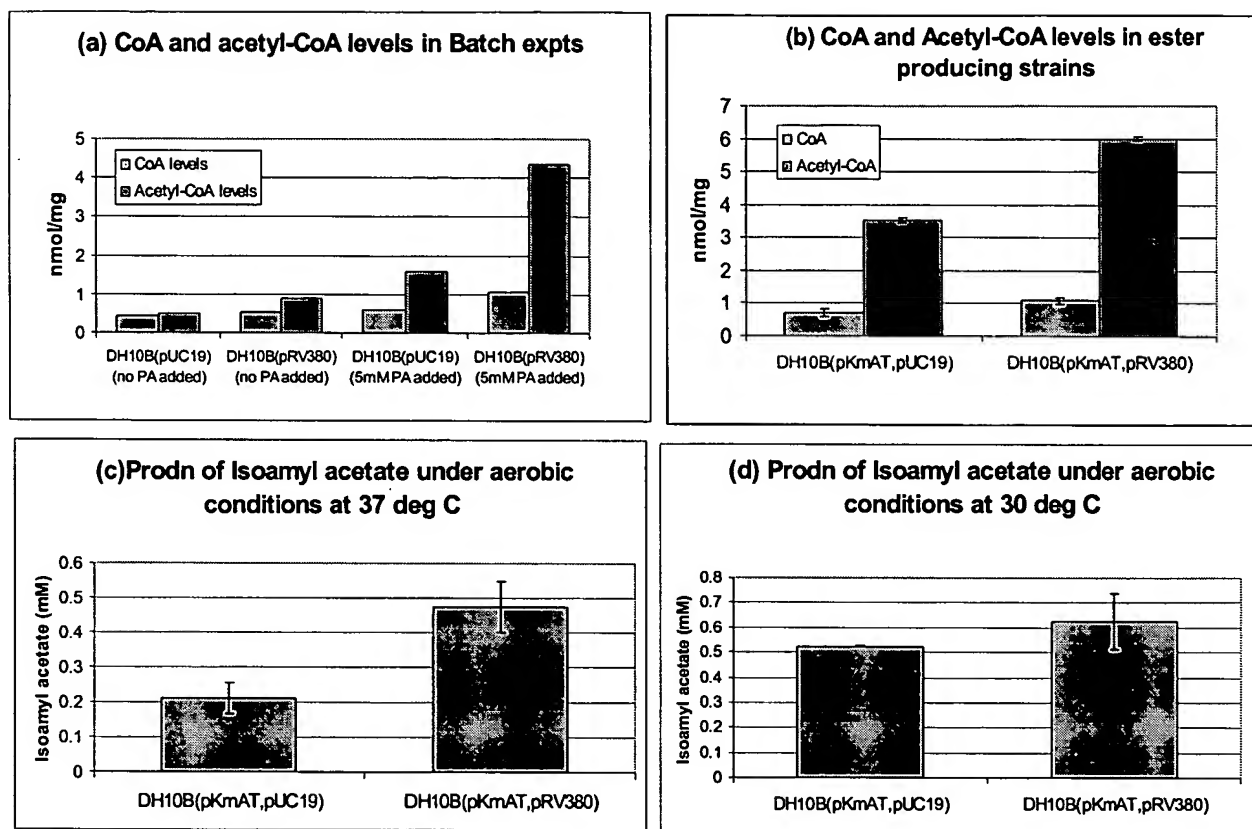
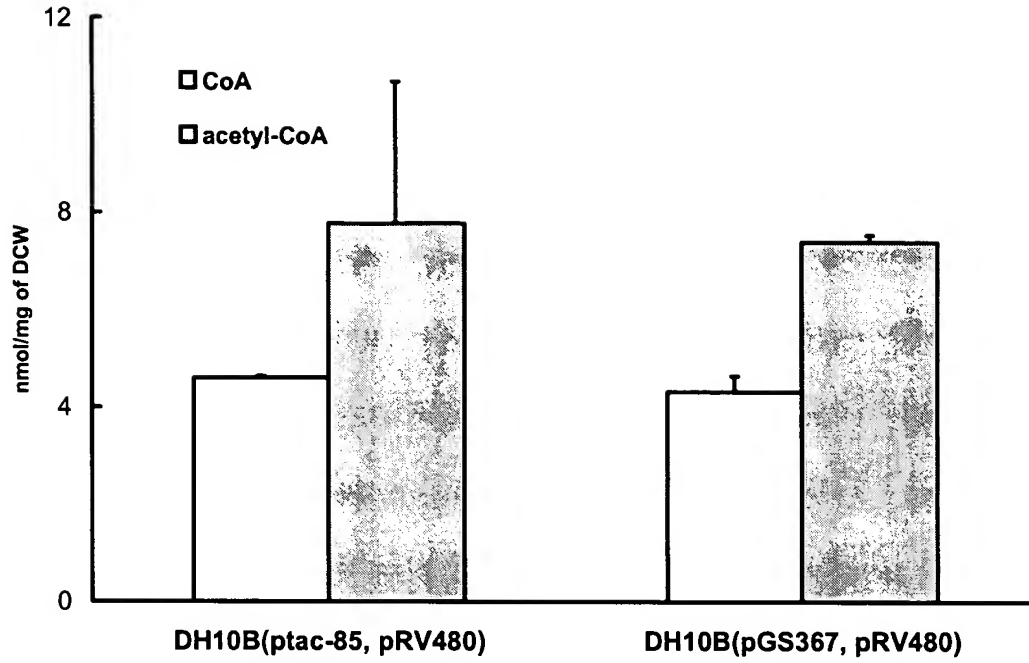


FIG. 6

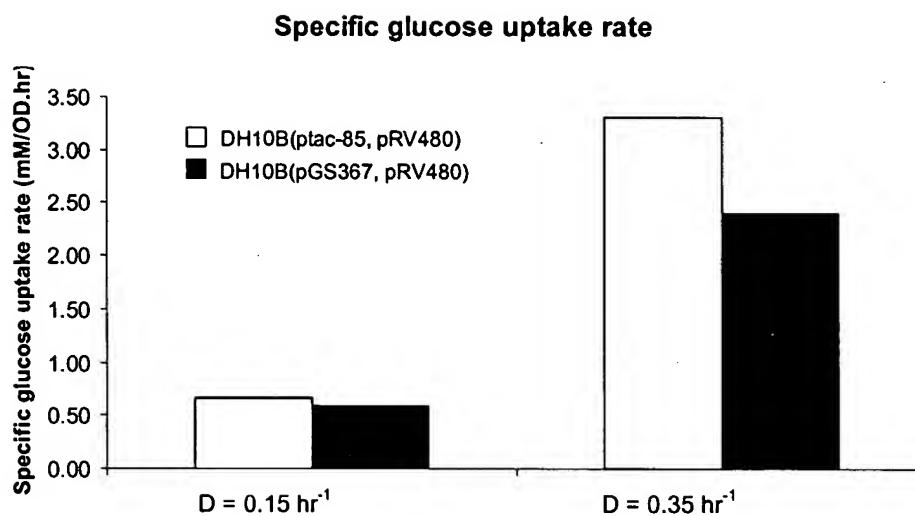
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**FIG. 7**

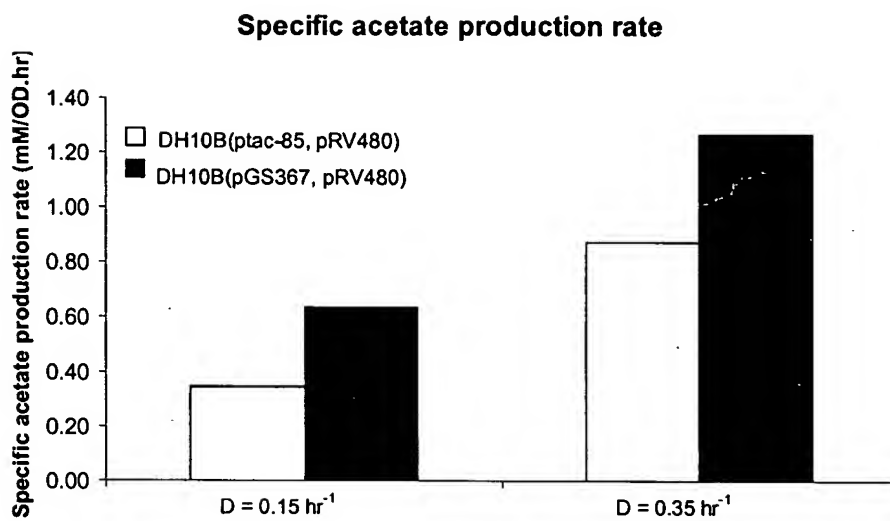


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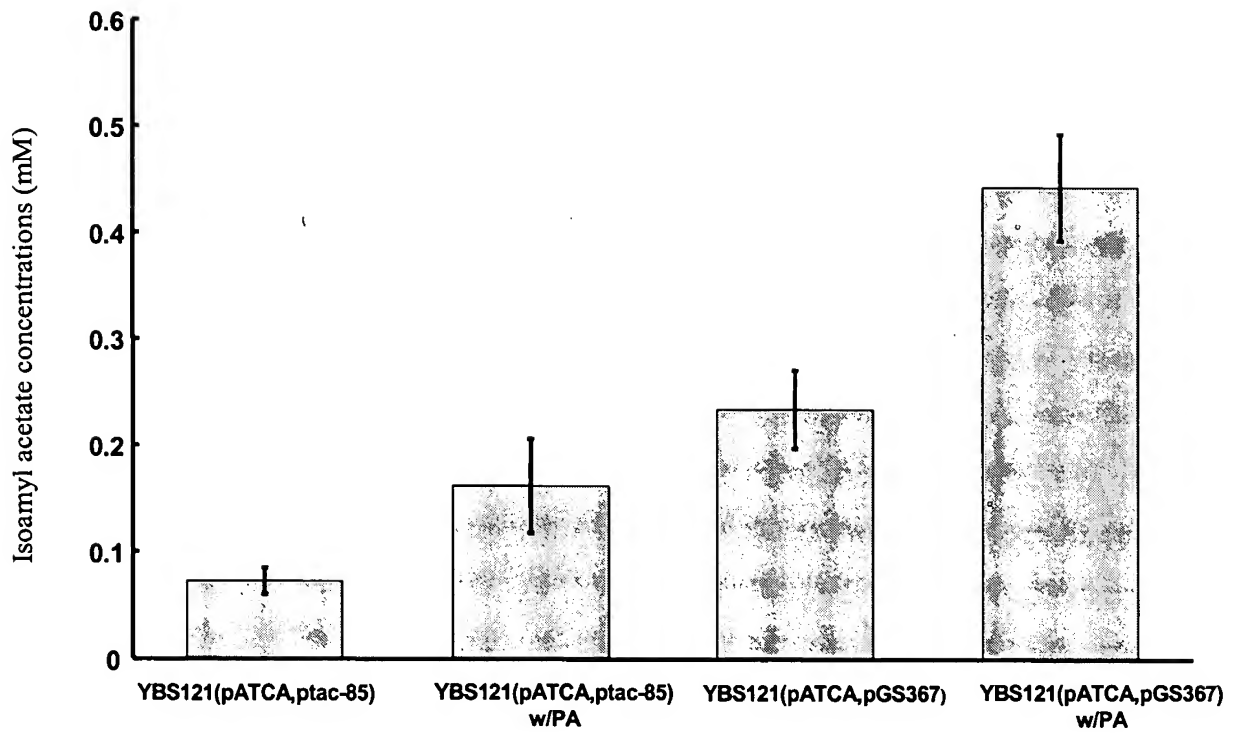
**FIG. 8**

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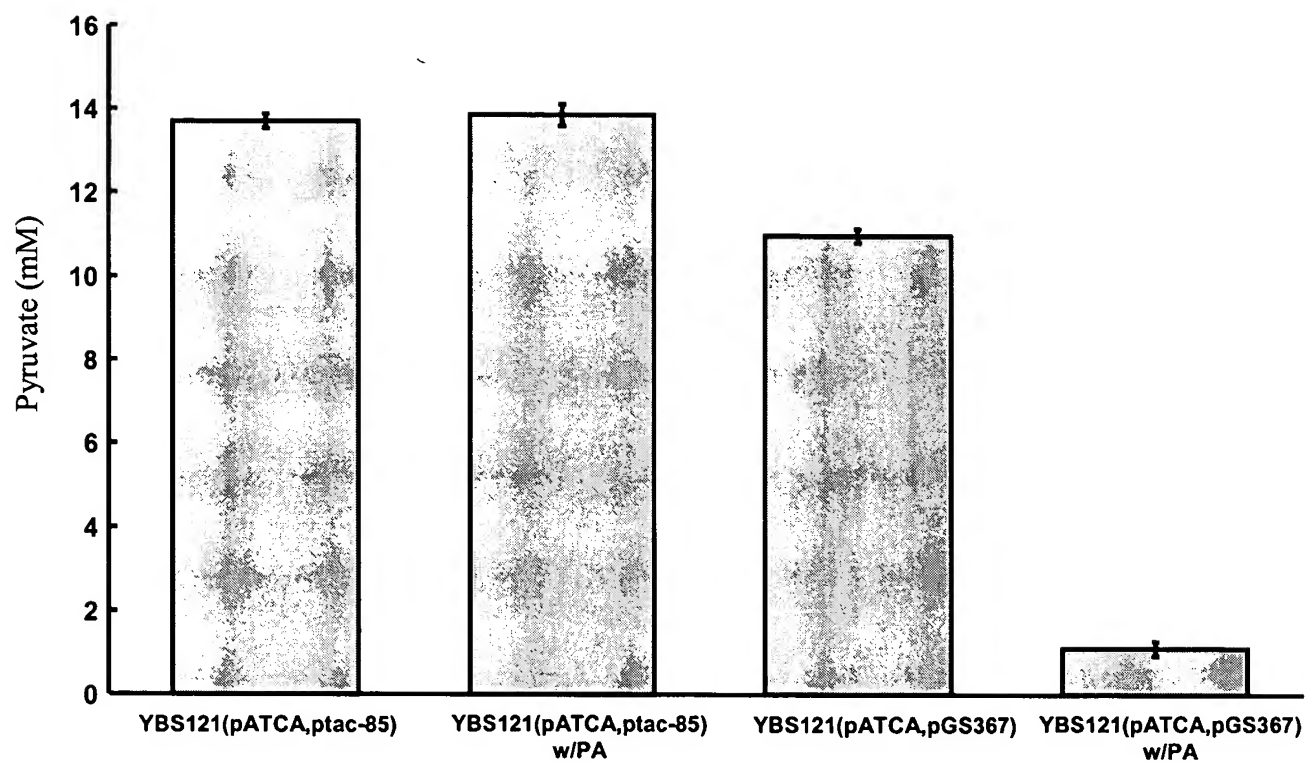
**FIG. 9**

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**FIG. 10**

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**FIG. 11**